

Figure 1

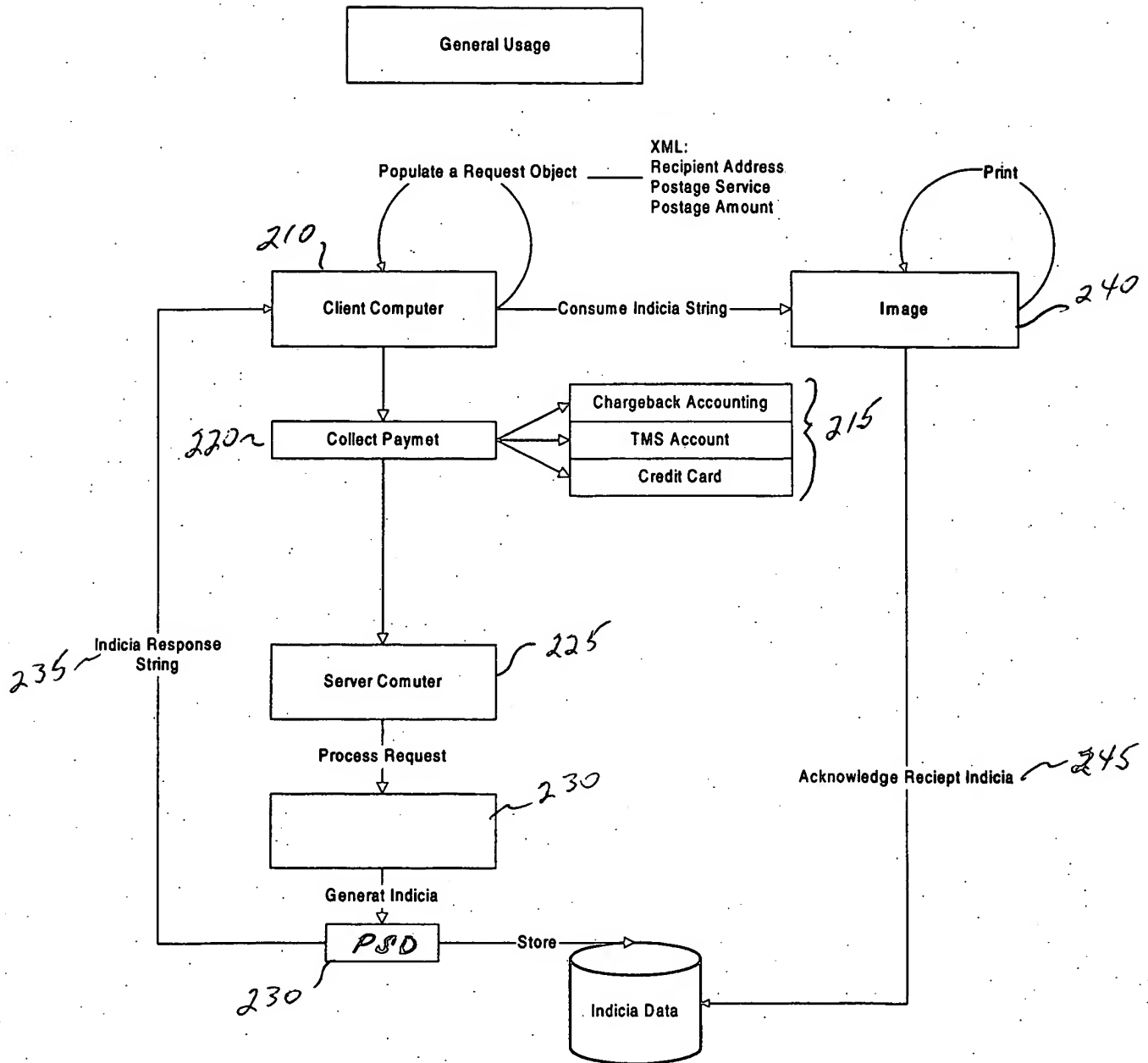


Figure 2

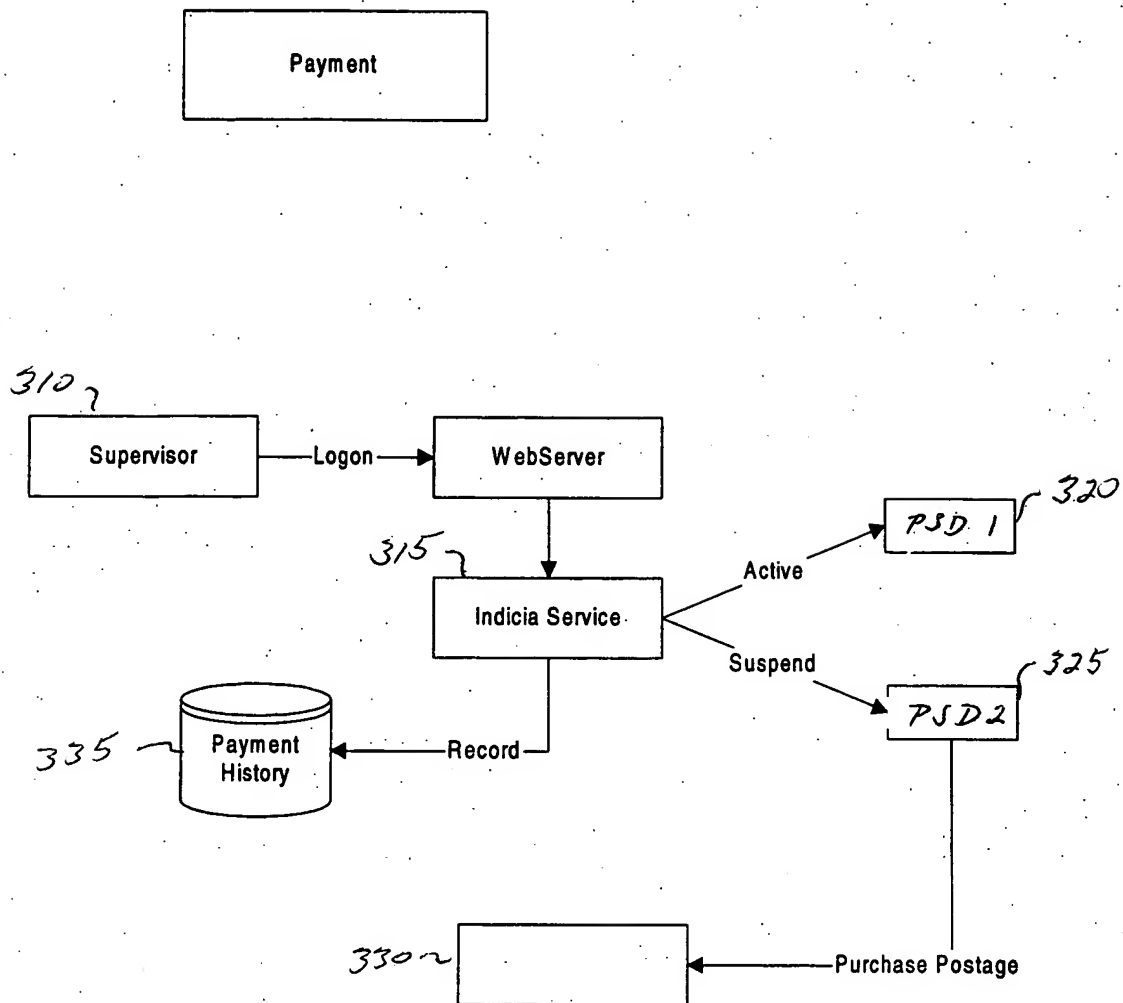
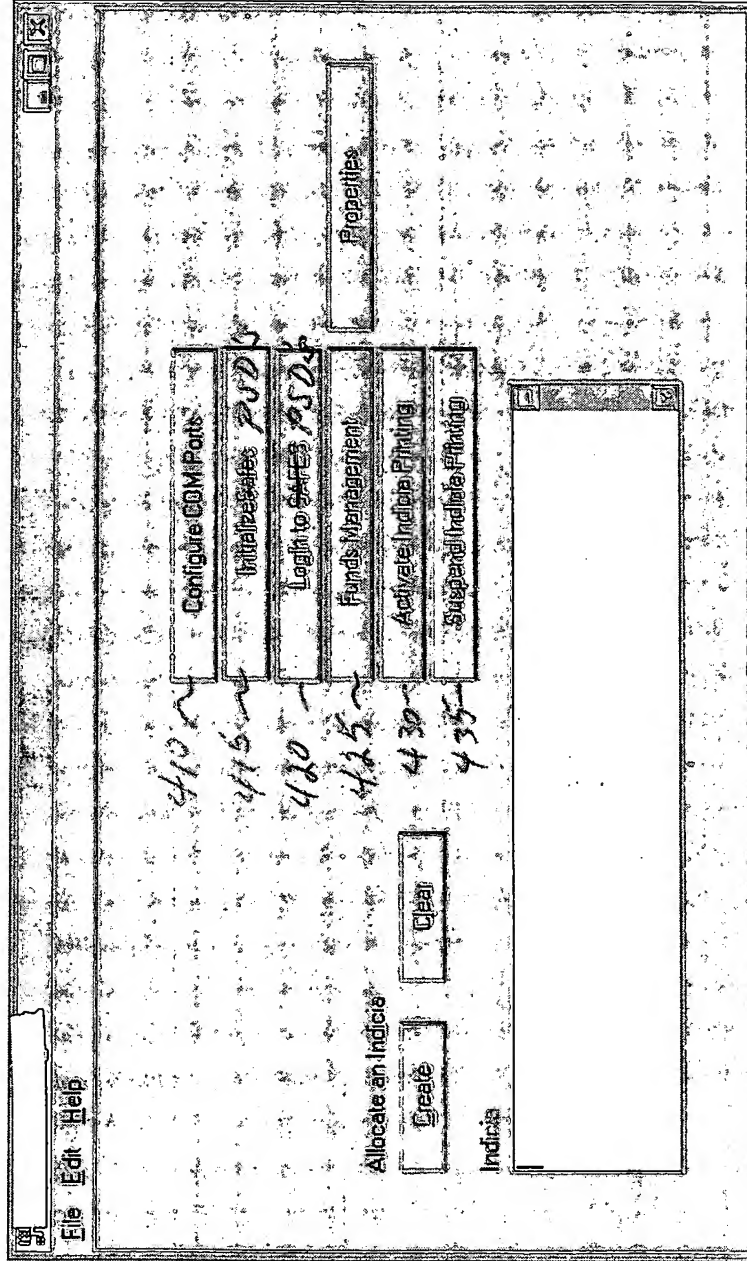


Figure 3

# Startup



Manager connects to the SDK upon startup

Fig. 4

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# Configure COM Ports

Configuration

SAFE	COM Port	Computer Name	SNL01
SAFE 1	3		
SAFE 2	4		
SAFE 3	5		
SAFE 4	6		
SAFE 5	7		
SAFE 6	8		
SAFE 7	9		
SAFE 8	10		

OK Cancel

Each SAFE™ must be configured by COM Port number.

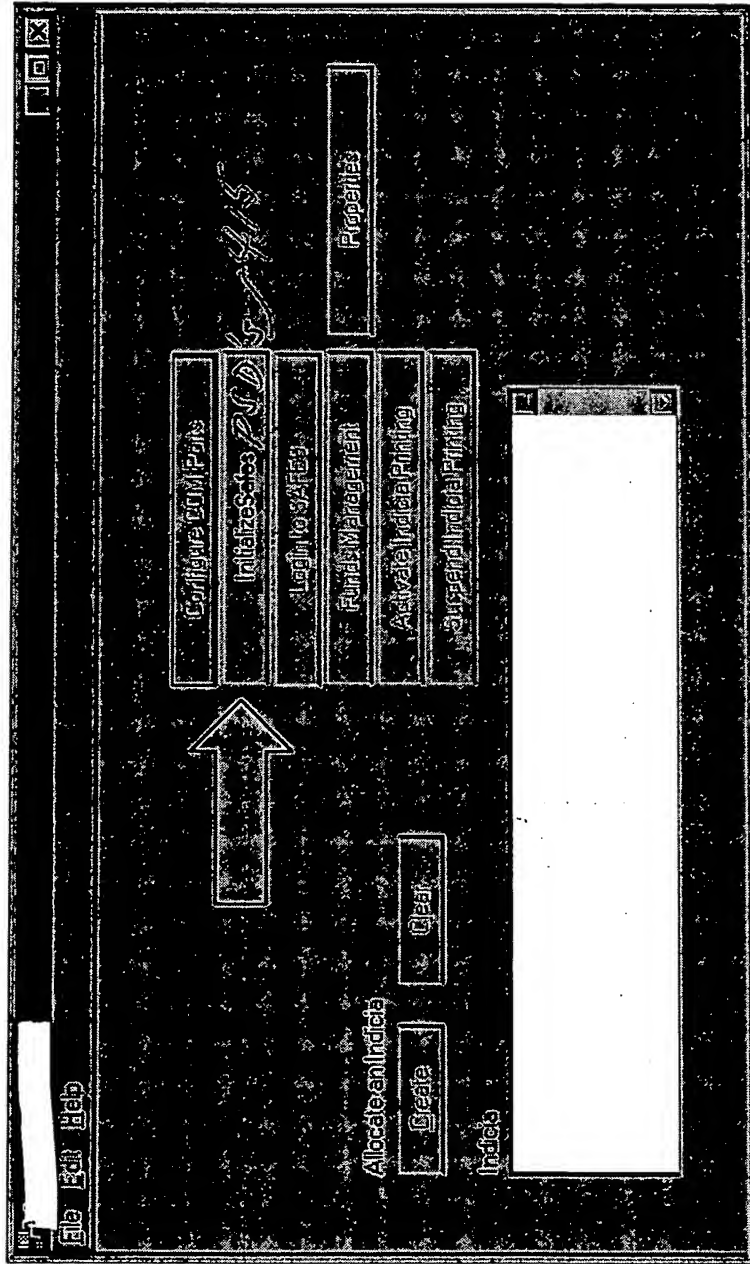
Advanced functionality allows per computer configurations.

ANS  
IP Address  
/ That resolves to

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FIG. 5

# Starting the Hardware



Once the COM Port are configured, start the  
SAFE's™ internal software.

*FIG. 6*

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# PIN Number Logon

SAFE 1 PIN	SAFE 2 PIN
173892	214817
212823	210458
197077	217706
184469	182089

☒ Save PIN to Registry

OK Cancel

After the initialization, a PIN number logon is required to insure only authorized users can access SAFE™ functionality.

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FIG. 7

# Funds Management (Dialup Adapter)

**Funds Management**

**Modem Connection**

☐ Application Use Modem

☒ Enable Direct Dial

Ascom

New Edit

Phone number: 192 168 212

Port Number: 7000

**Automated Download Threshold**

☐ EnableThreshold

Threshold: 0 Upper Limit

**First Time Download**

Amount: 1 Set

SAFE: 1

**Connected Using**

Modem - Zoom 56K Data Fax Dualmode Modem (COM1)

Configure

Phone number: 9 9234812

Area code: Alternates

Country/region code: Rules

☐ Use dialing rules

☒ Show icon in taskbar when connected

OK Cancel

Configure a  
dial up adapter  
(or network  
card) to call the  
Ascom TMS  
Center.

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FIG. 8



# Funds Management (Ascom's Server)

**Funds Management**

**Modem Connection**

☐ Application Use Modem

☒ Enable Direct Dial

Ascom

NEW EDIT

**Set**

**Ascom's Server**

Ascom 206 153 197 2

Part Number 7777

**Set**

**Miscellaneous**

☐ Enable Threshold

Threshold 0

Upper Limit 0

**Set**

**First Time Download**

Amount 1

SAFE 1

**Set**

**Maintenance**

**Retund**

**Cancel** **OK**

Ascom supports many different ways to connect, thus allowing the customer to configure which method is best for them

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FIGURE 9

# Funds Management (Automated Download)

Automated  
download  
prevents  
downtime and  
monitoring due  
to insufficient  
funds in the  
SAFE™

Funds Management

Modem Connection:

- ☐ Application Use Modem
- ☒ Enable Direct Dial
- Ascom
- New
- Edit
- Set

Ascom's Server:

- Ascom
- 206 . 153 . 197 . 2
- Port Number: 2777
- Set

Automated Download-Threshold:

- ☒ Enable Threshold
- Threshold: 100
- Upper Limit: 1000
- Set

First Download:

- Amount: 1
- SAFE: 1
- Set

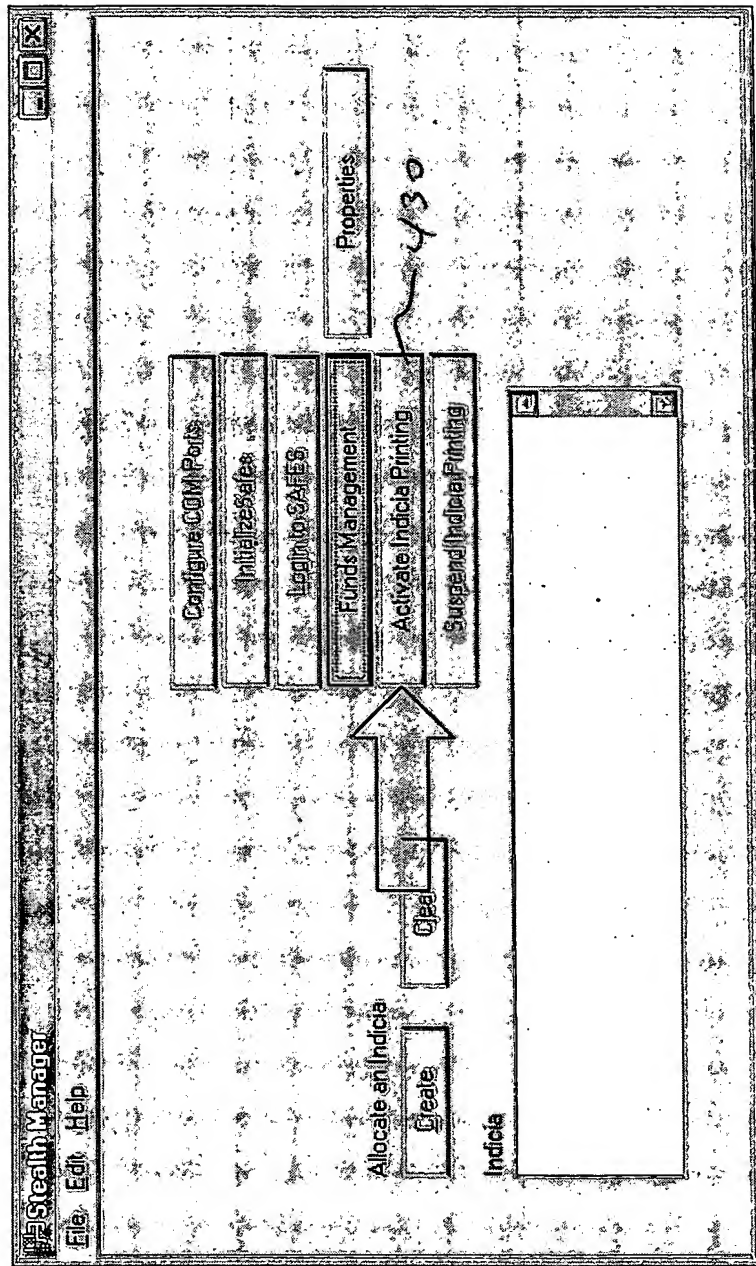
Miscellaneous:

- Maintenance
- Return

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FIGURE 10

# Activation

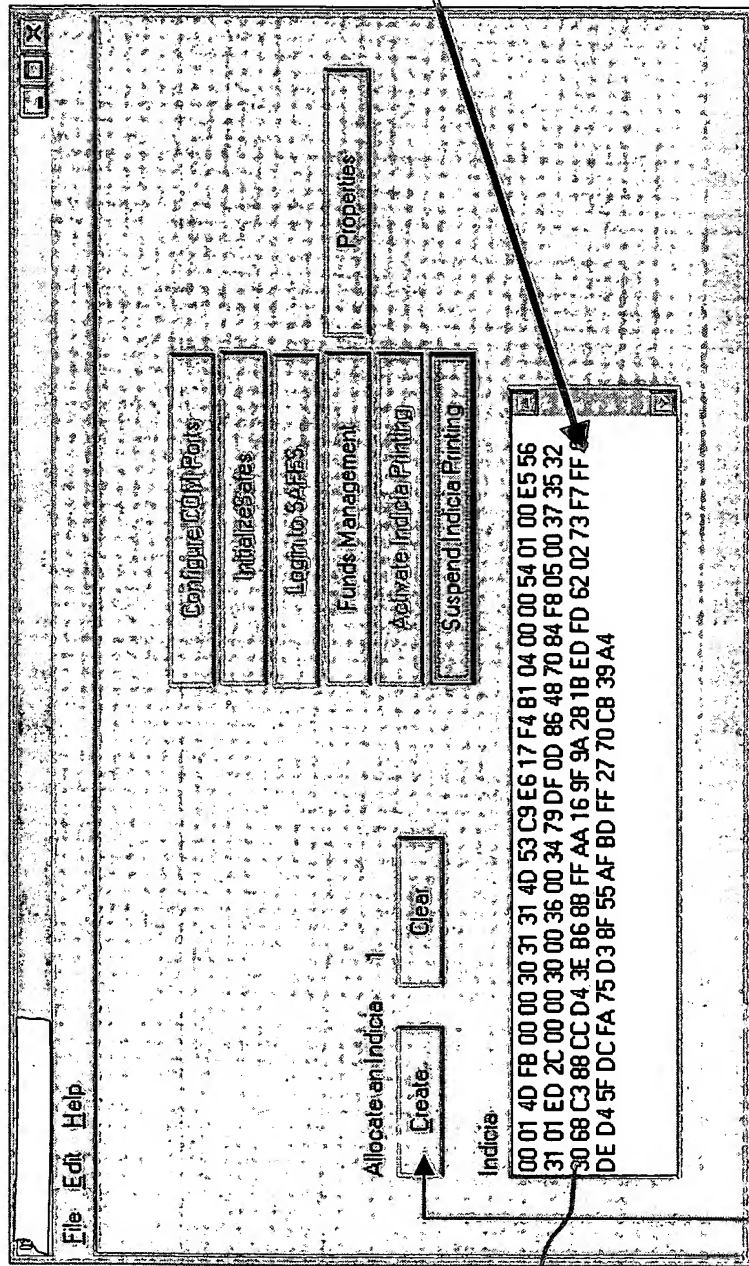


The Safes are now configured and ready for  
use by clicking the  
Activate Indicia Printing Button

FIG. 11

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# Indicia Creation



This data  
 (binary  
 format)  
 represents  
 the Stealth  
 Indicia that  
 will be  
 placed on a  
 label.

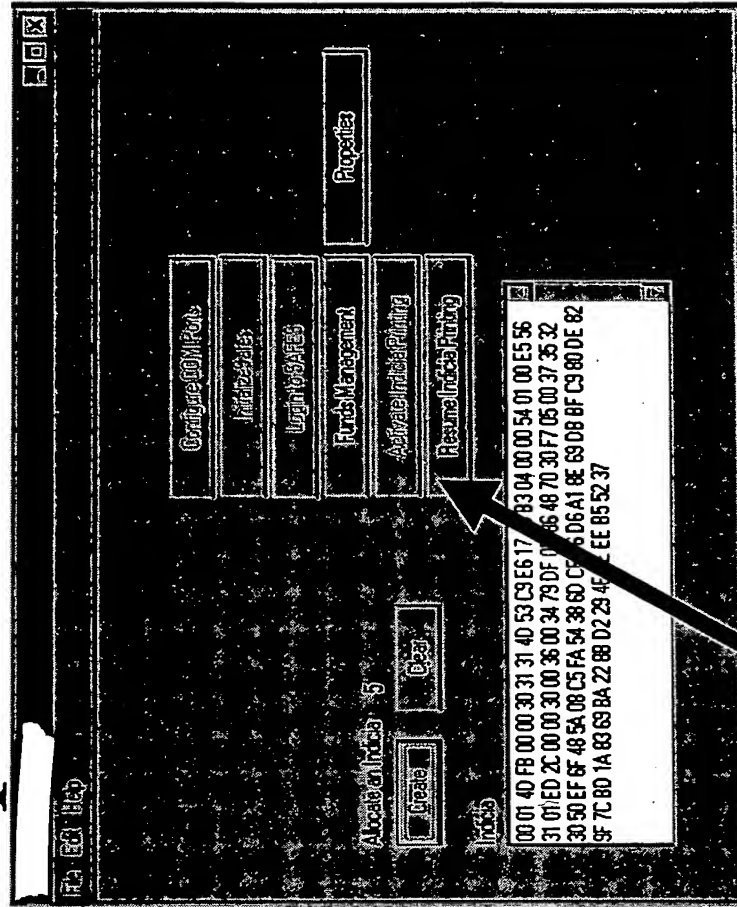
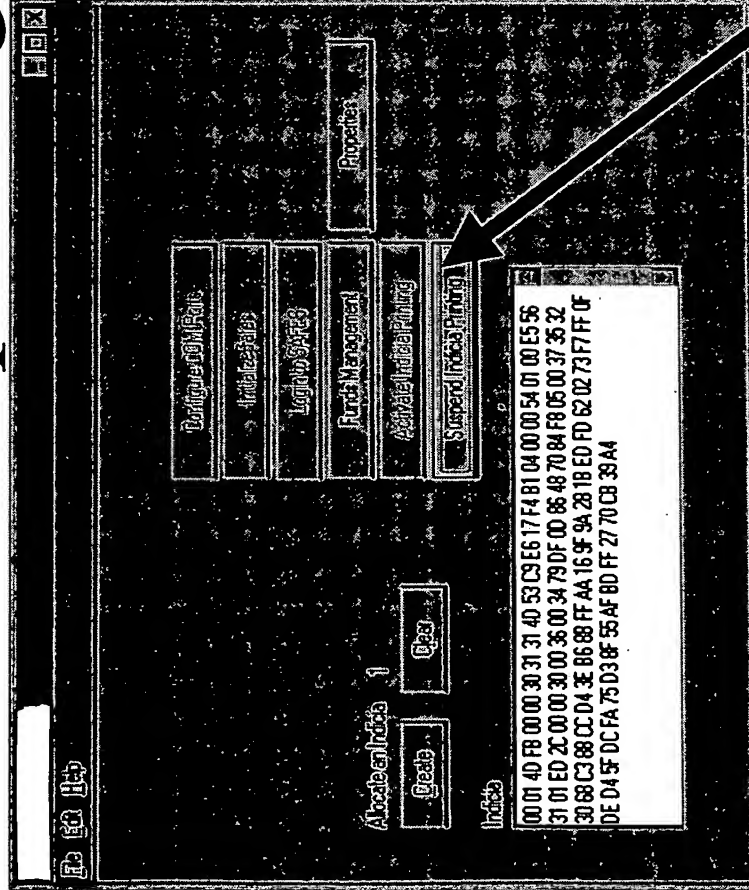
The Stealth SDK exposes this  
 functionality to the developer

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F/G. 12

1205

# Suspending Operations



At anytime, Indicia Printing can be suspended or resumed

P16.13

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